

MIC-S90-B 304813

Hilti North America Installation Technical Manual Technical Data MI System

Version 1.2 08.2017





Terms of common cooperation / Legal disclaimer

The product technical data published in these Technical Data Sheets are only valid for the mentioned codes or technical data generation methods and the defined application conditions (e.g. ambient temperature load capacity not valid in case of fire, data not valid in support structures when mixed with third party products, values only apply to static loading conditions). Technical data applies to the component only — suitability and capacity of all other components must be checked separately by the responsible engineer (e.g., other assembly components, attachments, base materials, and building structures).

Suitability of structures combining different products for specific applications needs to be verified by conducting a system design and calculation, using for example Hilti PROFIS software. In addition, it is crucial to fully respect the Instructions for Use and to assure clean, unaltered and undamaged state of all products at any time in order to achieve optimum performance (e.g. avoid misuse, modification, overload, corrosion).

As products but also technical data generation methodologies evolve over time, technical data might change at any time without prior notice. We recommend to use the latest technical data sheets published by Hilti.

In any case the suitability of structures combining different products for specific applications need to be checked and cleared by an expert, particularly with regard to compliance with applicable norms, codes, and project specific requirements, prior to using them for any specific facility. This book only serves as an aid to interpret the capacity of the components listed, without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application. User must take all necessary and reasonable steps to prevent or limit damage. The suitability of structures combining different products for specific applications need to be confirmed with a professional designer and/or structural engineers to ensure compliance with User's specific jurisdiction and project requirements.



Designation Item number MIC-S90-B 304813

Corrosion protection:

Hot dipped galvanized per DIN EN ISO 1461:

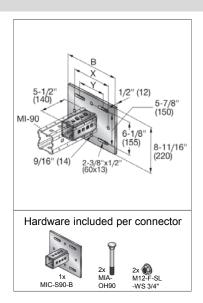
 $\begin{tabular}{lll} Connector: & 2.2 mils (55 \ \mu m) \\ Bolt: & 1.8 mils (45 \ \mu m) \\ Nut: & 1.8 mils (45 \ \mu m) \\ \end{tabular}$

Weight:

18.94 lb (8590 g) incl. components

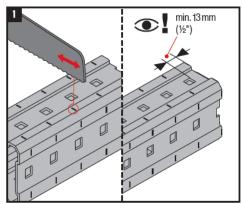
Description:

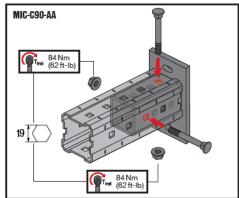
Hilti Hot-dipped galvanized baseplate connector, used for connecting a MI-90 girder to a steel beam using M12 mounting hardware. Four slotted holes enable fine tuning of baseplate position, and girder is connected using beam clamps or threaded rod. Comes in different plate sizes to fit various steel beam sizes.

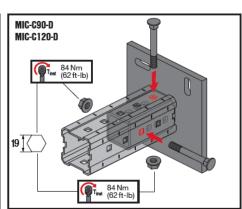


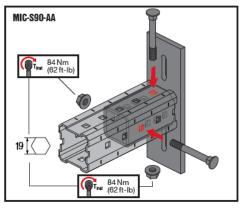
Material properties Material Connector:	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN10025-2 2005.4 One hand screw, prevail torque hex nut	$f_y = 34.08 \text{ ksi } (235 \frac{N}{mm^2})$	$f_u = 52.21 \text{ ksi } (360 \frac{N}{mm^2})$	29000 ksi (200000 $\frac{N}{mm^2}$)	11000 ksi (75845 $\frac{N}{mm^2}$)
Class 8.8 - DIN EN 1993-1-8	$f_y = 92.82 \text{ ksi } (640 \frac{N}{mm^2})$	$f_u = 116.03 \text{ ksi } (800 \frac{N}{mm^2})$	29000 ksi (200000 $\frac{N}{mm^2}$)	11000 ksi (75845 $\frac{N}{mm^2}$)

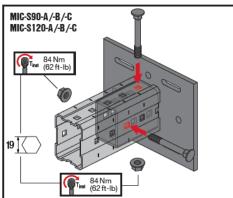
Instruction For Use:

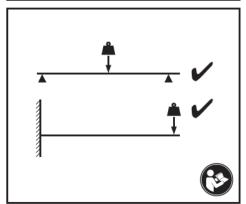














Approved load	ling cases	
Clamped	Boxed	

Governing Conditions

Methodology:

Connection strength values are determined with a combination of simulation (ANSYS®), calculation (Microsoft Excel and Mathcad) and testing.

Standards and codes:

ANSI/AISC 360-10 Specification for Structural Steel Buildings

ANSI/AISC 360-10— Inelastic analysis

Appendix 1

AISC Steel Design Column Base Plates

Guide Series 1

AISI S100 - 2007/2010 North American Specification for the Design of cold

formed Steel Structural Members

ACI 318-08/11 Building Code Requirement for Structural Concrete

• EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: 03.2012

General rules and rules for buildings

EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: 03.2012

Design of joints

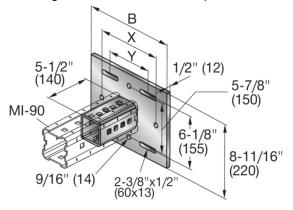
EN 10025-2 Hot rolled products of structural steels-Part 2: technical 02.2005

delivery conditions for non-alloy structural steels

Validity:

Temperature limits: -22°F (-30°C) to 200°F (+93°C).

Published allowable loads for applications are based on static loading conditions. Non-static forces, including those resulting from thermal or other expansion must be taken into account during design.





Clamped	Boxed	

Loading case: Clamped	Combinations covered by loading case
Bill of Material for this loading case: 1x MIC-S90-B Hardware not included in packaging: Beam clamps 4x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 6.5 " (165mm) - 9.25" (235mm).

Usage of Values for Design Strength and Allowable Strength

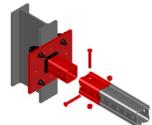
The Design Strength and Allowable Strength tables on the following pages include strength reduction factors:

- ASD: Safety Factor (omega) > 1.0 as per AISC specifications.
- **LRFD:** Strength Reduction Factor (phi) < 1.0 as per AISC specifications. $\Omega = \frac{1.5}{b}$ (Reference AISC 360 C-B3-5)

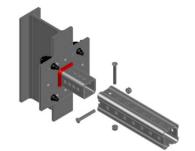
Factored loads are required for input to the given interaction equations. Factored loads are the responsibility of the user. Factored loads are noted as P, V and M

Limiting components of capacity evaluated in following tables:

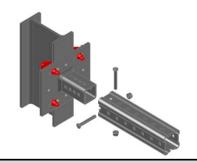
1. Connection system, including connector, hardware and affected portion of MI-90 girder, per FEA simulation



2. Welds - per analytical calculation



3. Beam Clamps - per analytical calculation



Installation Technical Manual - Technical Data - MI system



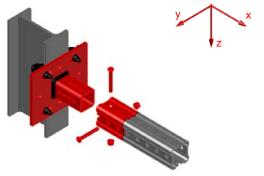
Clamped	Boxed	

Values for Design Strength and Allowable Strength

1/3

NOTE: Calculate interaction separately for each group only using values from that group. Limiter is defined by highest interaction. Use absolute values. Values refer to the coordinate system shown.

1. Connection system, including connector, hardware and affected portion of MI-90 girder, per FEA simulation



	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
LRFD*	8.56	14.22	8.09	8.09	8.09	8.09
LKFD	+Mx	-Mx	+My	-My	+Mz	-Mz
	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]
	2.10	2.10	1.40	1.40	1.40	1.40
		E.		E.		

	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
A C D*	5.71	9.47	5.38	5.38	5.38	5.38
ASD*	+Mx	-Mx	+My	-My	+Mz	-Mz
	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]
	1.40	1.40	0.93	0.93	0.93	0.93

Interaction for LRFD

$$\frac{P_{ux}}{F_{x}} + \frac{V_{uy}}{F_{y}} + \frac{V_{uz}}{F_{z}} + \frac{M_{ux}}{M_{x}} + \frac{M_{uy}}{M_{y}} + \frac{M_{uz}}{M_{z}} \le 1$$

Interaction for ASD:

$$\frac{P_{ax}}{F_x} + \frac{V_{av}}{F_y} + \frac{V_{az}}{F_z} + \frac{M_{ax}}{M_x} + \frac{M_{av}}{M_y} + \frac{M_{az}}{M_z} \le 1$$

*Values already include LRFD strength reduction (Φ) or ASD safety (Ω) factors in accordance with AISC, and are based on nominal geometry.

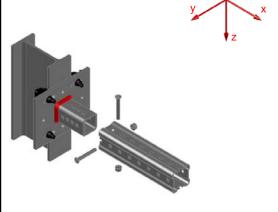


Clamped	Boxed	

Values for Design Strength and Allowable Strength

NOTE: Calculate interaction separately for each group only using values from that group. Limiter is defined by highest interaction. Use absolute values. Values refer to the coordinate system shown.

2. Welds - per analytical calculation



	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
LRFD*	49.72	49.72	11.30	11.30	11.30	11.30
LRFD	+Mx	-Mx	+My	-My	+Mz	-Mz
	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]
	4.61	4.61	2.45	2.45	2.45	2.45

	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
A C D*	33.14	33.14	7.53	7.53	7.53	7.53
ASD*	+Mx	-Mx	+My	-My	+Mz	-Mz
	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]
	3.08	3.08	1.63	1.63	1.63	1.63

Interaction for LRFD
$$\frac{P_{ux}}{F_x} + \frac{V_{uy}}{F_y} + \frac{V_{uz}}{F_z} + \frac{M_{ux}}{M_x} + \frac{M_{uy}}{M_y} + \frac{M_{uz}}{M_z} \le 1$$

Interaction for ASD:

$$\frac{P_{ax}}{F_x} + \frac{V_{av}}{F_y} + \frac{V_{az}}{F_z} + \frac{M_{ax}}{M_x} + \frac{M_{av}}{M_y} + \frac{M_{az}}{M_z} \le 1$$

*Values already include LRFD strength reduction (Φ) or ASD safety (Ω) factors in accordance with AISC, and are based on nominal geometry.

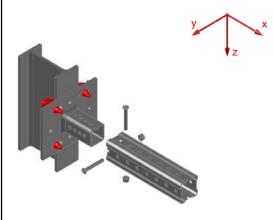


Clamped	Boxed	

Values for Design Strength and Allowable Strength

NOTE: Calculate interaction separately for each group only using values from that group. Limiter is defined by highest interaction. Use absolute values. Values refer to the coordinate system shown.

3. Beam Clamps - per analytical calculation



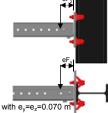
	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
LRFD*	7.04	Not decisive	1.48	1.48	1.48	1.48
EI (I B	+Mx [kip*ft]	-Mx [kip*ft]	+My [kip*ft]	-My [kip*ft]	+Mz [kip*ft]	-Mz [kip*ft]
	0.52	0.52	1.50	1.50	1.50	1.50
	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	+Fx [kip]	-Fx [kip]	+Fy [kip]	-Fy [kip]	+Fz [kip]	-Fz [kip]
ASD*			,	,	. –	
ASD*	[kip]	[kip] Not	[kip]	[kip]	[kip]	[kip]

Interaction for LRFD

Normal force interaction:

The eccentricity ey and ez between the point of force transfer channel / connector and baseplate, which generates an additional bending moment on the system, must be taken into account in the

$$\frac{P_{ux}}{F_x} + \frac{V_{uy} * ey}{M_z} + \frac{V_{uz} * ez}{M_y} + \frac{M_{uy}}{M_y} + \frac{M_{uz}}{M_z} \le 1$$



Shear force interaction:

- Shear Interaction Equation is \underline{only} valid for TENSILE P_{ux} loads ($P_{ux} > 0$). Equation is \underline{not} valid for
- compressive P_{ux} loads ($P_{ux} < 0$). For Shear interaction, user must ADDITIONALLY verify: P_{ux} / $F_x < 1$.

$$\left| \left(\frac{V_{uy}}{F_y \times \left(1 - \frac{P_{ux}}{F_x} \right)} \right)^2 + \left(\frac{V_{uz}}{F_z \times \left(1 - \frac{P_{ux}}{F_x} \right)} \right)^2 + \frac{M_{ux}}{M_x \times \left(1 - \frac{P_{ux}}{F_x} \right)} \le 1 \right|$$

Interaction for ASD:

Normal force interaction:

The eccentricity ey and ez between the point of force transfer channel / connector and baseplate, which generates an additional bending moment on the system , must be taken into account in the interaction formula.

$$\frac{P_{ax}}{F_{x}} + \frac{V_{ax} * ey}{M_{x}} + \frac{V_{az} * ez}{M_{x}} + \frac{M_{ay}}{M_{x}} + \frac{M_{az}}{M_{x}} \le 1$$

with $e_y = e_z = 0.070 \text{ m}$

Shear force interaction:

- Shear Interaction Equation is only valid for TENSILE P_{ax} loads ($P_{ax} > 0$). Equation is not valid for
- compressive P_{ax} loads $(P_{ax} < 0)$. For Shear interaction, user must ADDITIONALLY verify: $P_{ax} / F_x < 1$.

$$\left| \left(\frac{V_{ay}}{F_y \times \left(1 - \frac{P_{ax}}{F_x} \right)} \right)^2 + \left(\frac{V_{az}}{F_z \times \left(1 - \frac{P_{ax}}{F_x} \right)} \right)^2 + \frac{M_{ax}}{M_x \times \left(1 - \frac{P_{ax}}{F_x} \right)} \le 1$$

*Values already include LRFD strength reduction (Φ) or ASD safety (Ω) factors in accordance with AISC, and are based on nominal geometry.



Clamped	Boxed	

Loading case: Boxed Combinations covered by loading case Bill of Material for this loading case: Connector used for a perpendicular connection 1x MIC-S90-B 304813 of MI-90 girder to flange Hardware not included in packaging: of structural steel profiles. Base plate For flange width 1x MIB-SB 304822 6.5" (165mm) - 9.25" (235mm). Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 8x M12-F-SL WS3/4 382897

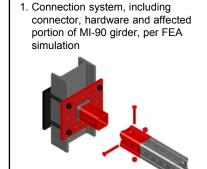
Usage of Values for Design Strength and Allowable Strength

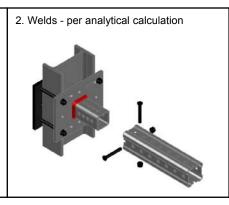
The Design Strength and Allowable Strength tables on the following pages include strength reduction factors:

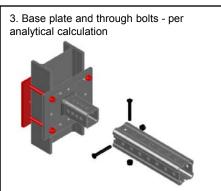
- ASD: Safety Factor (omega) > 1.0 as per AISC specifications.
- **<u>LRFD</u>**: Strength Reduction Factor (phi) < 1.0 as per AISC specifications. $\Omega = \frac{1.5}{\phi}$ (Reference AISC 360 C-B3-5)

Factored loads are required for input to the given interaction equations. Factored loads are the responsibility of the user. Factored loads are noted as P, V and M

Limiting components of capacity evaluated in following tables:









Clamped	Boxed	

Values for Design Strength and Allowable Strength

NOTE: Calculate interaction separately for each group only using values from that group. Limiter is defined by highest interaction. Use absolute values. Values refer to the coordinate system shown.

1. Connection system, including connector, hardware and affected portion of MI-90 girder, per FEA simulation



	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
LRFD*	9.03	14.22	8.09	8.09	8.09	8.09
LKFD	+Mx [kip*ft]	-Mx [kip*ft]	+My [kip*ft]	-My [kip*ft]	+Mz [kip*ft]	-Mz [kip*ft]
	2.10	2.10	1.40	1.40	1.40	1.40

	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
A C D*	6.02	9.47	5.38	5.38	5.38	5.38
ASD*	+Mx	-Mx	+My	-My	+Mz	-Mz
	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]
	1.40	1.40	0.93	0.93	0.93	0.93

Interaction for LRFD
$$\frac{P_{ux}}{F_x} + \frac{V_{uv}}{F_y} + \frac{V_{uz}}{F_z} + \frac{M_{ux}}{M_x} + \frac{M_{uv}}{M_y} + \frac{M_{uz}}{M_z} \le 1$$

Interaction for ASD:

$$\frac{P_{ax}}{F_x} + \frac{V_{ay}}{F_y} + \frac{V_{az}}{F_z} + \frac{M_{ax}}{M_x} + \frac{M_{ay}}{M_y} + \frac{M_{az}}{M_z} \le 1$$

*Values already include LRFD strength reduction (Φ) or ASD safety (Ω) factors in accordance with AISC, and are based on nominal geometry.

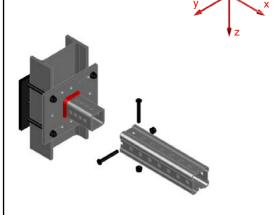


Clamped	Boxed	

Values for Design Strength and Allowable Strength

NOTE: Calculate interaction separately for each group only using values from that group. Limiter is defined by highest interaction. Use absolute values. Values refer to the coordinate system shown.

2. Welds - per analytical calculation



	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
LRFD*	49.72	49.72	11.30	11.30	11.30	11.30
LKFD	+Mx [kip*ft]	-Mx [kip*ft]	+My [kip*ft]	-My [kip*ft]	+Mz [kip*ft]	-Mz [kip*ft]
	4.61	4.61	2.45	2.45	2.45	2.45
	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz

	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	[kip]	[kip]	[kip]	[kip]	[kip]	[kip]
ASD*	33.14	33.14	7.53	7.53	7.53	7.53
ASD	+Mx	-Mx	+My	-My	+Mz	-Mz
	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]	[kip*ft]
	3.08	3.08	1.63	1.63	1.63	1.63

Interaction for LRFD
$$\frac{P_{ux}}{F_x} + \frac{V_{uy}}{F_y} + \frac{V_{uz}}{F_z} + \frac{M_{ux}}{M_x} + \frac{M_{uy}}{M_y} + \frac{M_{uz}}{M_z} \le 1$$

$$\frac{P_{ax}}{F_x} + \frac{V_{ay}}{F_y} + \frac{V_{az}}{F_z} + \frac{M_{ax}}{M_x} + \frac{M_{ay}}{M_y} + \frac{M_{az}}{M_z} \le 1$$

*Values already include LRFD strength reduction (Φ) or ASD safety (Ω) factors in accordance with AISC, and are based on nominal geometry.

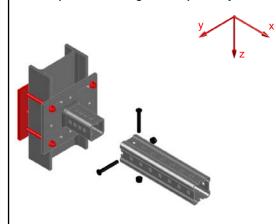


Clamped	Boxed	

Values for Design Strength and Allowable Strength

NOTE: Calculate interaction separately for each group only using values from that group. Limiter is defined by highest interaction. Use absolute values. Values refer to the coordinate system shown.

3. Base plate and through bolts - per analytical calculation

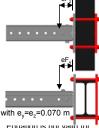


<u> </u>						
	+Fx [kip]	-Fx [kip]	+Fy [kip]	-Fy [kip]	+Fz [kip]	-Fz [kip]
LRFD*	10.72	Not decisive	2.25	2.25	2.25	2.25
LIND	+Mx [kip*ft]	-Mx [kip*ft]	+My [kip*ft]	-My [kip*ft]	+Mz [kip*ft]	-Mz [kip*ft]
	0.75	0.75	1.95	1.95	2.16	2.16
	+Fx	-Fx	+Fy	-Fy	+Fz	-Fz
	+Fx [kip]	[kip]	+Fy [kip]	-Fy [kip]	+Fz [kip]	-Fz [kip]
ASD*			,	,	. –	
ASD*	[kip]	[kip] Not	[kip]	[kip]	[kip]	[kip]
ASD*	[kip] 7.13	[kip] Not decisive	[kip] 1.50	[kip] 1.50	[kip] 1.50	[kip] 1.50

Interaction for LRFD Normal force interaction:

The eccentricity ey and ez between the point of force transfer channel / connector and baseplate, which generates an additional bending moment on the system, must be taken into account in the

$$\frac{P_{ux}}{F_x} + \frac{V_{uv} * ey}{M_z} + \frac{V_{uz} * ez}{M_y} + \frac{M_{uv}}{M_y} + \frac{M_{uz}}{M_z} \le 1$$



Shear force interaction:

- Shear Interaction Equation is only valid for TENSILE P_{ux} loads (P_{ux} > 0). Equation is <u>not</u> valid for compressive P_{IJX} loads ($P_{\text{IJX}} < 0$). For Shear interaction, user must ADDITIONALLY verify: $P_{\text{IJX}} / F_{\text{X}} < 1$.

$$\left| \left(\frac{V_{uy}}{F_y \times \left(1 - \frac{P_{ux}}{F_x} \right)} \right)^2 + \left(\frac{V_{uz}}{F_z \times \left(1 - \frac{P_{ux}}{F_x} \right)} \right)^2 + \frac{M_{ux}}{M_x \times \left(1 - \frac{P_{ux}}{F_x} \right)} \le 1 \right|$$

Interaction for ASD:

Normal force interaction:

The eccentricity ey and ez between the point of force transfer channel / connector and baseplate, which generates an additional bending moment on the system , must be taken into account in the

$$\frac{P_{ax}}{F_x} + \frac{V_{ay} * ey}{M_z} + \frac{V_{az} * ez}{M_y} + \frac{M_{ay}}{M_y} + \frac{M_{az}}{M_z} \le 1$$
Shear force interaction:

- Shear Interaction Equation is <u>only</u> valid for TENSILE P_{ax} loads ($P_{ax} > 0$). Equation is <u>not</u> valid for
- compressive P_{ax} loads (P_{ax} < 0). For Shear interaction, user must ADDITIONALLY verify: P_{ax} / F_x < 1.

$$\sqrt{\left(\frac{V_{ay}}{F_y \times \left(1 - \frac{P_{ax}}{F_x}\right)}\right)^2 + \left(\frac{V_{az}}{F_z \times \left(1 - \frac{P_{ax}}{F_x}\right)}\right)^2 + \frac{M_{ax}}{M_x \times \left(1 - \frac{P_{ax}}{F_x}\right)} \le 1$$

*Values already include LRFD strength reduction (Φ) or ASD safety (Ω) factors in accordance with AISC, and are based on nominal geometry.





In the US:

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en español: 1-800-879-5000 Fax: 1-800-879-7000

www.us.hilti.com

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The data contained in this literature was current as of the date of publication. Updates and changes may be made based on later testing. If verification is needed that the data is still current, please contact the Hilti Technical Support Specialists at 1-800-879-8000 (U.S.) or 1-800-363-4458 (Canada). All published load values contained in this literature represent the result of testing by Hilti or test organizations. Local base materials were used. Because of variations in materials, on-site testing is necessary to determinate performance at any specific site.